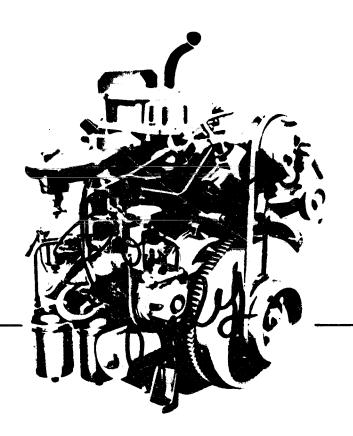
The following catalog has gaps in its page numbers, or doesn't have any numbers. We have chosen to leave the page numbering in the order that Acrobat assigns it.

Onan

Parts Manuai

RDJE/RDJEA

Industrial Engine



974-0252 3-82 (SPEC A) REPLACES 7-76 (SPEC A) Printed in U.S.A.

GENERAL INFORMATION

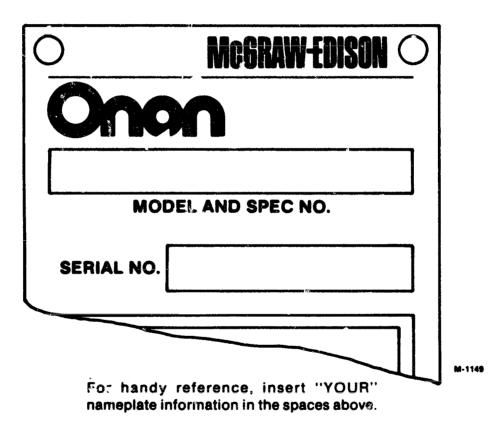
INSTRUCTIONS FOR ORDERING REPAIR PARTS

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, please furnish all information requested.

Always refer to the nameplate on your unit.

1. Always give the MODEL, SPEC NO. and SERIAL NO.



- 2. Do not order by reference number; always use part number and description.
- 3. Give the part number, description and quantity needed of each item. If an older part cannot be identified, return the part prepaid to your dealer or nearest Onan Parts and Service Center. Print your name and address plainly on the package. Write a letter to the same address stating the reason for returning the part.
- 4. State definite shipping instructions. Any claim for loss or damage to your unit in transit should be filed promptly against the transportation company making the delivery. Shipments are complete unless the packing list indicates items are back ordered.

Prices are purposely omitted from this Parts Manual due to the confusion resulting from fluctuating costs, import duties, sales taxes, exchange rates, etc.

For current parts prices, consult your Onan Dealer, Distributor or Parts and Service Center.

"En esta lista de partes los precios se omiten de proposito, ya que bastante confusion resulto de fluctuaciones de los precios, derechos aduanales, impuestos de venta, cambios extrajeros, etc."

Consiga los precios vigentes de su distribuidor de productos "ONAN."

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INTRODUCTION

This catalog applies to the standard RDJE and RDJEA Industrial Engines as listed in the Engine Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Unless otherwise mentioned in the description, parts are interchangeable between models. Parts illustrations are typical. Using the model and specification number from your engine nameplate, select the Parts Key Number (1 or 2) that applies to your engine. This Parts Key Number represents parts that differ between RDJE and RDJEA models. Right and left sides are determined by facing the flywheel end (front) of the engine.

ENGINE DATA TABLE

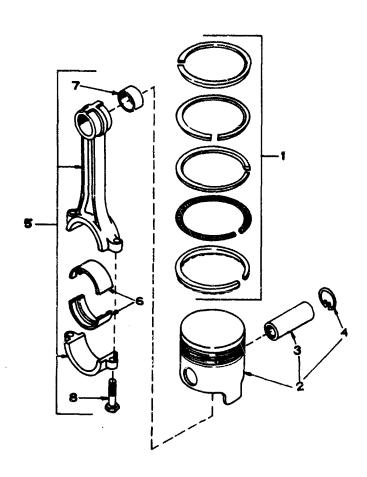
MODEL AND SPECIFICATION NUMBER	DESCRIPTION	PARTS KEY NUMBER
RDJE-MS/*	Electric Start, Stub Shaft Drive	1
RDJEA-MS/*	Electric Start, Stub Shaft Drive	

^{* -} The diagonal line (/) in the model and specification number separates engine characteristics from the specification number and letter. The specification number denotes customer requested options or deviations from a standard (1A, 1B, etc.) model. The specification letter advances (A to B, B to C, etc.) with major manufacturing changes.

STANDARD PARTS SECTION

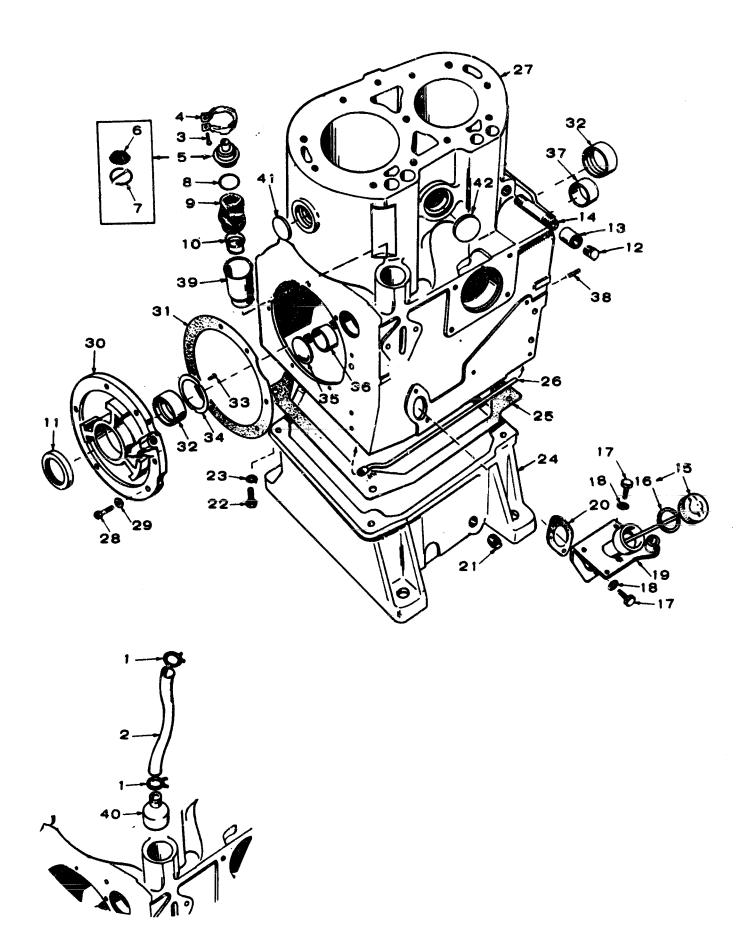
This section contains parts applicable to models listed in the engine data table.

PISTON AND ROD



REF. NO.		QTY. USED	PART DESCRIPTION
1	RING SET, PI	STON	
	113-0137	2	Standard
	113-0137-05	2	.005" Oversize
	113-0137-10	2	.010" Oversize
	113-0137-20	2	.020" Oversize
	113-0137-30	2	.030" Oversize
	113- 0137-40	2	.040" Oversize
2	PISTON AND	PIN (Inc	ludes Pin Retaining Rings)
	112-0176	2	Standard
	112-0176-05	2	.005" Oversize
	112-0176-10	2	.010" Oversize
	112-0176-20	2	.020" Oversize
	112-0176-30	2	.030" Oversize
	112-0176-40	2	.040" Oversize
3	112-0117	2	Pin, Piston
	112-0085	4	Ring, Retaining
	114-0168	2	Rod Assembly, Connecting
6	BEARING HA	LF, CON	NECTING ROD
	114-0164	4	Standard
	114-0164-02	4	.002" Undersize
	114-0164-10	4	.010" Undersize
	114-0164-20	4	.020" Undersize
	114-0164-30	4	.030" Undersize
7	114-0170	4	Bushing, Piston Pin
			Connecting Rod
8	805-0012	4	Bolt, Place (Special)

CYLINDER BLOCK AND OIL BASE

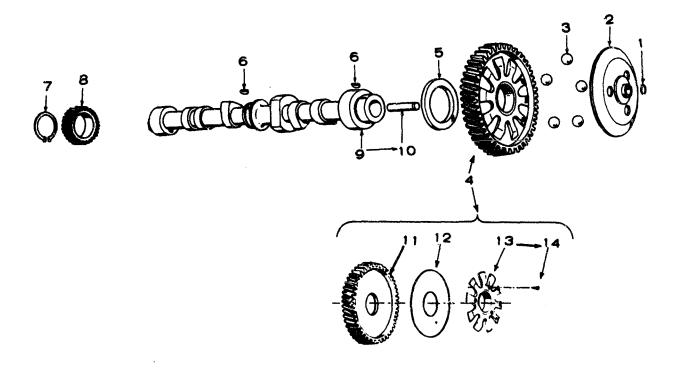


CYLINDER BLOCK AND OIL BASE

REF.	PART	QTY.	PART	REF.	PART	QTY.	
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	503-0170	2	Clamp, Hose	23	850-0055	4	Washer, Lock - Spring (7/16")
2	HOSE, BRE.	ATHER	•	24	102-0448	1	Base, Oil
	503-0557	1	Key 1	25	102-0451	1	Gasket, Oil Base
	503-0600	1	Key 2	26	120-0553	1	*#Tube, Crankcase Oil
3	809-0035	1	Screw, Machine - Round Head	27	BLOCK ASSI	EMBLY,	CYLINDER
			Sheet Metal (#8 x 3/4") Key 1		110-2456	1	Key 1 (Includes Tappets and Parts Marked *)
4	123-0951	3	Clamp, Breather - Key 1		110-2458	1	Key 2 (Includes Tappets
5	123-1203	1	Cap and Valve Assembly,				and Parts Marked #)
			Breather (Includes Screen	28	805-0019	6	*#Bolt, Rear Bearing
			and Retainer) Key 1				Plate (Special)
6	123-1202	1	Screen, Breather - Key 1	29	526-024 5	6	*#Washer, Rear Bearing
7	123-1201	1	Retainer, Breather Screen -				Plate (Special)
			Key 1	30	101-0337		*#Plate, Rear Searing
8	509-0117	1	Seal, "O" Ring -	31	101-0386	1	*#Gasket and Shim Kit,
			Breather - Key 1				Rear Bearing Plate - Includes
9	123-1283	1	Filter, Breather Tube -				Bearing Plate Mounting
			Key 1				Washers
10	123-1153	1	Baffle Cup and Holder,	32			ONT AND REAR
			Breather - Key 1		101-0359		*#Standard
11	509-0086	1	Seal, Oil - Rear Housing Plate		101-0359-02	2	.002" Undersize
12	502-0153	1	Plug, Pipe - Hex Head		101-0359-10	2	.010" Undersize
			(Brass) (1/4") Water Drain		101-0359-20	2	.020" Undersize
13	505-0027	1	Coupling, Pipe - Water		101-0359-30	2	.030" Undersize
			Drain (1/4")	33	516-0072	4	*#Screw, Drive - Crankshaft
14	505-0449	1	Nipple, Pipe - Water			_	Thrust Washers
			Drain (1/4" x 6")	34	104-0420	_	*#Washer, Crankshaft Thrust
15	123-1058	1	Cap and Indicator	35	517-0053	1	*#Plug, Welch - Rear
16	123-0667	1	Gasket, Cap				Camshaft Opening (1-7/16")
17			EAD (5/16-18 x 3/4")	36	101-0365		*#Bearing, Camshaft - Rear
	800-0026	2	Oil Fill Tube Mounting	37	101-0363		*#Bearing, Camshaft - Front
	800-0026	3	Fuel Filter Adapter Mounting	38	516-0141		*Pin, Gearcase Locating
18	WASHER, L	OCK - SPF		39	123-0952	1	*Tube, Breather - Key 1
	850-0045	2	Oil Fill Tube Mounting	40	123-1168	1	#Cap, Breather - Key 2
	850-0045	3	Fuel Filter Adapter Mounting	41	517-00 59	3	*#Plug, Welch - Cylinder
19	123-1065	1	Tube, Oil Fill			_	Block (1-7/16")
20	123-0667	1	Gasket, Oil Fill Tube	42	517-0096	1	*#Plug, Welch - Cylinder
21	505-0056	1	Plug, Pipe - Square Head (1/2")				Block (1-9/16")
22	800-0072	4	Screw, Cap - Hex Head	٠.	Parte Include	d in 110.	2456 Cylinder Block Assembly.
			(7/16-14 x 1-1/4")	# -	Parts Include	d in 110-	2458 Cylinder Block Assembly.

^{* -} Parts Included in 110-2456 Cylinder Block Assembly. # - Parts Included in 110-2458 Cylinder Block Assembly.

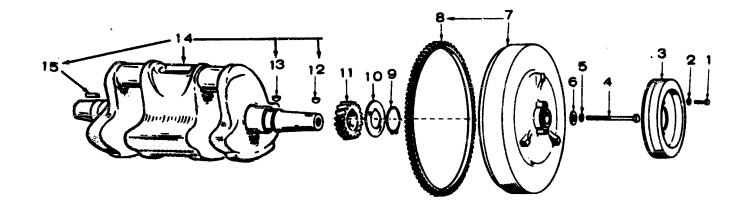
CAMSHAFT



NO.	NO.	USED	DESCRIPTION
1	150-0078	1	Ring, Center Pin
	150-0775	1	Cup, Governor
	510-0046	5	Flyball, Governor
	105-0218	1	Gear Assembly, Camshaft (Includes Parts Marked *)
5	105-0205	1	Washer, Thrust
	515-0001	2	Key, Camshaft and Injection Pump Gear
7	518-0195	1	Ring, Injection Pump Gear
8	147-0142	1	Gear, Injection Pump Drive
9	CAMSHAFT	(Include	s Center Pin)
	105-0271	1	Key 1
	105-0286	1	Key 2
10	150-0075	1	Pin, Center
11	105-0465	1	*Gear, Camshaft
12	150-0773	1	*#Plate, Governor Flybali
13	150-1842	1	*#Spacer Kit, Governor Flyball (Includes Mounting Screws)
14	815-0506	3	*Screw, Spacer Mounting (Special)

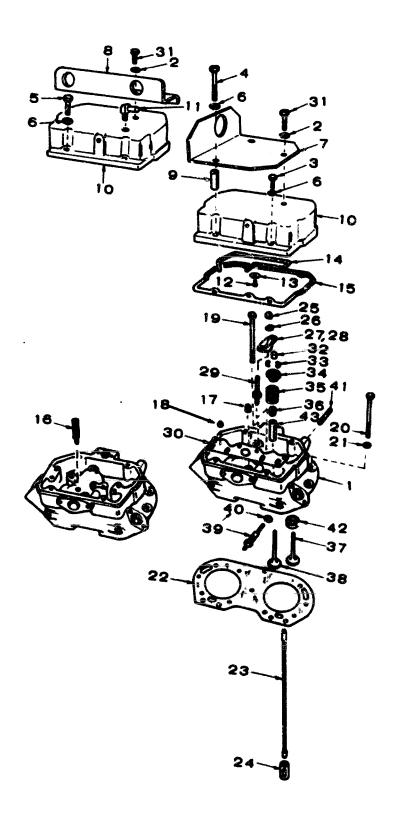
- Parts included in 105-0218 Camshaft Gear Assembly
 Camshaft Gear Assemblies with Rivets Order 105-0218 Camshaft Gear Assembly

CRANKSHAFT AND FLYWHEEL



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	800-0050	2	Screw, Cap - Hex Head (3/8-16 x 1")
2	850-0050	2	Washer, Lock - Spring (3/8")
3	104-0949	1	Pulley, Flywheel
4	800-0500	1	Screw, Flywheel Mounting (Special)
5	850-0055	1	Washer, Lock - Spring (7/16")
6	526-0185	1	Washer, Flat (15/32" ID x
			1-1/2" OD x 3/8" Thk)
7	104-0448	1	Flywheel Assembly (Includes Ring Gear)
8	104-0423	1	Gear, Ring
9	518-0188	1	Ring, Lock
10	104-0416	1	Washer, Retainer
11	104-0418	1	Gear, Crankshaft
12	515-0153	1	Key, Flywheel to Crankshaft
13	515-0001	1	Key, Gear to Crankshaft
14		FT KIT (In	cludes All Keys)
	104-1284	1	Key 1
	104-1299	1	Key 2
15	515-0003	i	Key, Stub Shaft
		•	,,

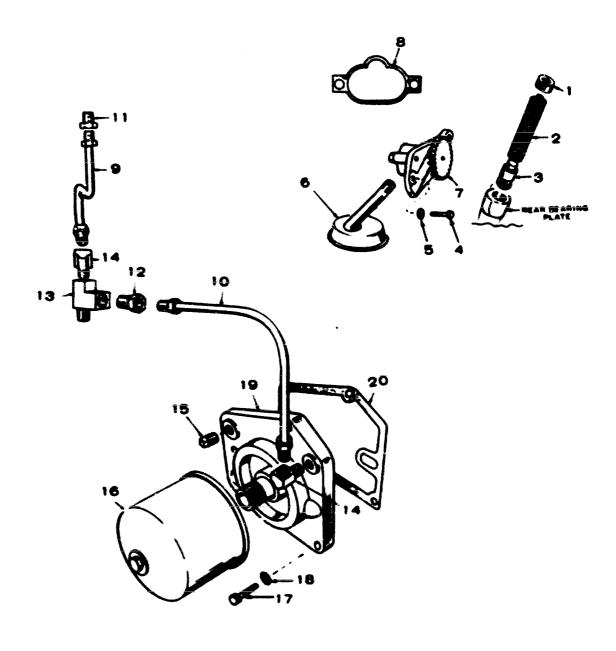
CYLINDER HEAD



CYLINDER HEAD

REF. NO.	PART NO.	QTY.		REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	HEAD, CYLI	NDER		19	110-1264	£	Screw, Cap - Hex Head
	110-2966	ī	With Valves (Includes Cylinder	-		_	(Special)
			Head Oil Line Connector	20	800-0501	6	Screw, Cap - Hex Head
			and Parts Marked #)				(3/8-16 x 3-3/6")
	110-2984	1	#Without Valves (Includes	21	526-0174	7	Washer, Flat (13/32" ID x
			Parts Marked △)				25/32" OD x 0.1345" Thk)
2	850-0060	1	Washer, Lock - Spring (1/2")	22	110-2464	1	Gasket, Cylinder Heed
3	800-0030	2	Screw. Cap - Hex Heed	23	115-0149	4	Rod, Push
		_	(5/16-18 x 1-1/4")	24	115-0195	4	‡Tappet, Valve
4	800-0036	2	Screw, Cap - Hex Head	25	115-0150	4	Locknut, Rocker Arm
_			(5/16-18 x 3-1/4") - Key 1	26	115-0127	4	Beil, Rocker Arm
5	800-0030	2	Screw, Cap - Hex Head	27	115-0126	2	Arm, Rocker - Exhaust
_			(5/16-18 x 1-1/4") - Key 2	26	115 0129	2	Arm, Rocker - Intake
6	850-0045	4	Washer, Lock - Spring (5/16")	29	115-0152	4	#Stud. Rocker Arm
7	403-0625	1	Bracket, Lifting - Key 1	30	115-0196		∆Guide. Push Rod
0	403-0660	1	Bracket, Lifting - Key 2	31	800-0091	1	Screw, Cap - Hex Head
9	403-0626	2	Spacer, Lifting Bracket -				(1/2-13 x 1-1/4")
_		. <u>-</u>	Key 1	32	11 0-0059	4	Cap. Valve Stem
10	COVER ASS			33	110-0658	8	#Lock. Valve Spring
	115-0134	1	Key 1 (Includes Parts				Retainer
			Marked *)	34	110-1220	4	#Retainer, Valve Spring
	115-01 99	1	Key 2 (Includes Perts	35	110-1221	4	#Spring, Valve
			Marked †)	36	509-0132	2	Seal, Oil - Intake Valve
11	502-0304	1	†Elbow, Hose - 90° -	37	110-1278	2	#Valve, Exhaust
			Key 2	38	110-1871	2	#Valve, Intake
12	815-0562	1	*tScrew, Machine - Cross	39	333-0106	2	Plug, Glow - Includes Gasket
			Recessed Pan Head	40	110-0546	2	Gasket, Glow Plug
_			(910 x 5/16 ⁻)	41	520-0608	4	#Stud, Exhaust Manifold
13	526-0130	1	"fWesher, Flat (17/64" ID x	42	INSERT, VAL		
			1" OD x 1/16" Thk)		110-1268		∆Standard
14	120-0628	7	*fLine, Oil - Rocker Cover		110-1266-02	4	.002" Oversize
15	115-0130	1	Gasket, Rocker Cover		110-1268-05	4	.005" Oversize
16	123-1140		Standpipe - Key 2		110-1268-10	4	.010" Oversize
17	505-0274	1 (F∆Plug, Pipe - Socket Drive -		110-1268-25	4	025" Oversize
_			Key 1	43	110-1501	4 .	∆Guide, Valve
18	505-0 110	1 (r∆Plug, Pipe - Square Head				
			(3/8-)				-2986 Cylinder Head
				Δ-	Parts Include	J in 110	-2984 Cylinder Head
							0134 Rocker Cover Assembly
							-0199 Rocker Cover Assembly
				‡ -	Perts Include	a in Cyti	inder Bl ock Assemblies

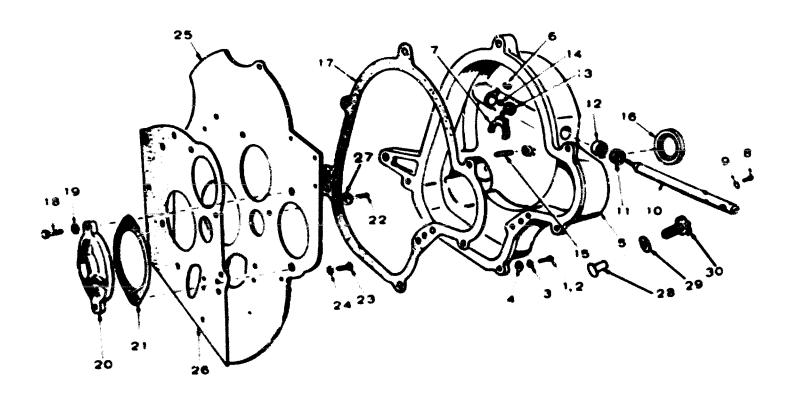
OIL SYSTEM



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO	GTY. USED	PART DESCRIPTION
1	505-0274	1	Ptug, Pipe - Countersunk - Oil Bypess	13	502-0242	ŧ	Tee, Restricted - Injection Pump Lubrication
2	120-0555	1	Spring, Bypess Valve	14	502-0037	2	Elbow, Pipe - Brass. 90*
3	120-0539	i	Valve, Oil Bypass	15	PLUG, PIPE	- SQUAR	E HEAD (1/8")
4	800-0030	2	Screw, Cap - Hex Head (5/16-18 x 1-1/4")		505-0057	2	Engines Without Low Oil Pressure Switch or Oil
5	850-0045	2	Washer, Lock - Spring (5/16")				Pressure Gauge
6	120-0551	1	Cup, Oil Pump Intake		505-0057	1	Engines With Low Oil
7	120-0547	1	Pump, Oil				Pressure Switch or
8	120-0580	1	Gasket Kit, Oil Pump				Oil Pressure Gauce
9	120-0631	1	Line, Oil - Cylinder Head	16	122-0185	1	Filter, Oil (4-3/8" Long)
10	120-0636	1	Line, Oil - Adapter to Tee	17	800-0028	3	Screw, Cap - Hex Head
11	502-0281	1	Connector, Pipe - Inverted				(5/16-18 x 1")
			Male, Cylinder Head	18	850-0045	3	Washer, Lock - Spring (5/16")
12	502-0274	1	Connector, Pipe - Inverted	19	122-0182	1	Adapter, Oil Filter
,,	333 34.4		Male, Injection Pump Tee	20	122-0186	1	Gasket, Oil Adapter

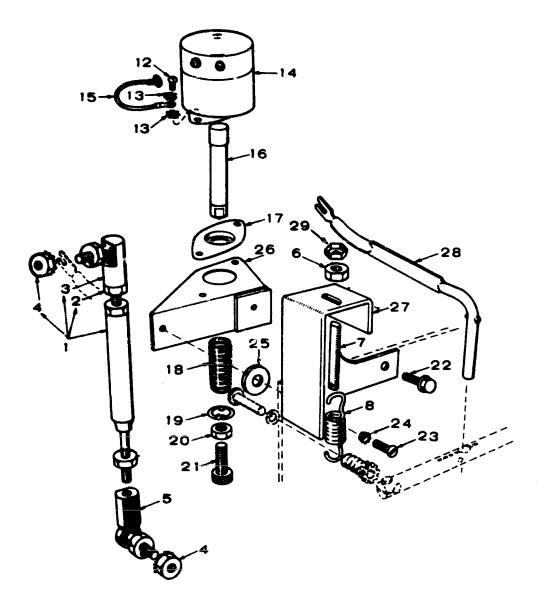
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GEARCASE



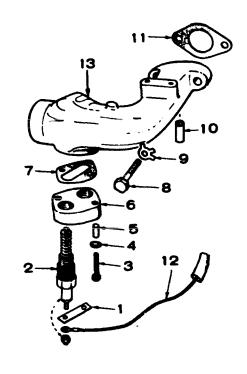
NEF.	PART NO.	QTY. UGED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	900-0026	\$	Screw. Cap - Hex Heed	17	103-0251	1	Gasket. Georgase
			(5/16-18 = 1")	18	800-0052	2	Screw, Cap - Hex Head
2	110-0879	4	Screw Cap - Hex Head				(3/8-16 × 1-1/2")
-			(Special)	19	850-0050	2	Washer, Lock - Spring (3/8")
3	850-0045	5	Weeher Lock - Spring (5/16")	20	103-0221	1	Cover Backplate Opening
Ā	526-0115	4	Washer Fut (11/32 ID x	21	100-0721	1	Gesket, Beckplete Cover
		_	11/16" CO x 1/16" Thk)	22	815-0347	2	Screw, Self-locking - Flat Head, Socket Drive (1/4-20 x 1/2")
5	100-0302	¥	Georges Assembly (Includes Parts Marked *)	23	800-0026	1	Screw. Cap - Hex Head
6	518-0129	1	"Fling. Retaining				(5/16-18 x 3/4")
7	150-0777	1	*Y.7%@	24	850-0045	1	Washer, Lock - Spring (5/16")
	815-0176	2	"Screw, Machine - Hex Head	#	103-0521	•	Backplate, Gearcase
_			(#8-32 x 1/2")	26	103-0218	1	Gasket, Backplate
9	860-0025	2	"Weeher, Lock - Spring (#6)	27	526-0115	2	Washer, Fist (11/32" ID x
10	150-0801	1	*Shaft, Governor				11/16" OD x 1/16" Thk)
11	509-0006	1	"Seel, Oil - Governor Shaft	23	150-1154	1	*Pin, Governor
12	510-0048	1	*Bearing, Needle - 1/2" Sheft	39	150-1155	1	*Washer, Spring Tension
13	510-0082	1	*Bearing, Needle - 1/4" Shaft	30	50-1160	1	*Hub. Adjusting - Governor
14	510-0043	1	Belli Governor Sheft Thrust				Spring
15	516-0111	1	*Pin, Roll		_		•
		•		•	 Parts inclus 	ded in 103	-0302 Georgeo Assembly

GOVERNOR



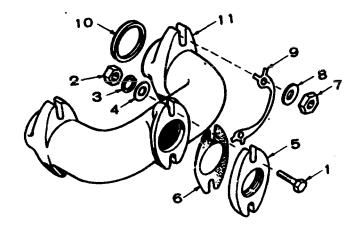
REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	150-1132	1	Linkage Assembly, Governor	18	306-0161	1	Spring, Solenoid Plunger
•		· ·	(Includes Items 2,3 and 4)	19	518-0203	1	Ring, Retaining
2	871-0019	1	Nut, Hex - Brass (#10-32)	20	862-0001	1	Nut, Hex (1/4-20)
3	150-1358	1	Joint, Ball - Governor Arm	21	306-0242	1	Screw, Thumb - Solenoid
Ă	870-0131	2	Nut, Hex - With ET				Adjusting
~	0,000.	_	Lockwasner (#10-32)	22	821-0018	1	Screw, Self-Locking - Hex
5	150-0939	1	Joint, Ball - Injection Pump Arm				Head (1/4-20 x 5/8")
6	862-0011	1	Nut, Hex (Special)	23	814-0151	1	Screw, Machine - Flat Head
7	150-1082	1	stud, Governor Spring				(1/4-20 x 3/4")
8	150-1084	1	Spring, Governor	24	855-0011	1	Washer, Lock - Countersunk
12	812-01-8	2	Screw, Machine - Round Head				With ET (1/4")
••	0.2 00		(1/4-20 x 1/2")	25	526-0180	1	Washer, Flat (17/64" ID x
13	853-0013	2	Washer, Lock - ET (1/4")				7/8" OD x 1/8" Thk)
14	307-0628	1	Solenoid, Stopping (12 Volt)	26	306-0158	1	Bracket, Mounting - Solenoid
15	336-0706	1	Lead, Electrical - Solenoid	27	150-1105	1	Bracket, Mounting - Governor
. •			Ground				Spring
16	306-0159	1	Plunger, Solenoid	28	150-1228	1	Arm, Governor
17	306-0162	1	Retainer, Solenoid Plunger	29	870-0133	1	Palnut, Governor Adjusting Lock

AIR INTAKE SYSTEM



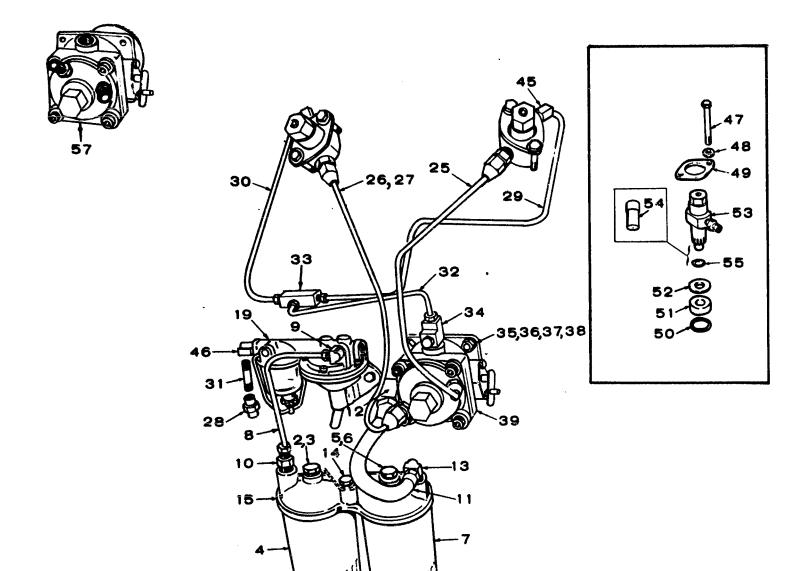
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	332-0829	1	Jumper, Air Heater
2	154-0712	2	Heater, Manifold
3	800-1008	2	Screw, Cap - Hex Head (Special)
4	850-1040	2	Washer, Lock - Spring (Special)
5	508-0103	2	Bushing, Insulator
6	140-0705	1	Adapter, Heater
7	140-0706	1	Gasket, Adapter Mounting
8	800-0031	2	Screw, Cap - Hex Head (5/16-18 x 1-1/2")
9	114-0059	2	Tab, Lock
10	123-1177	1	Tube, Breather Hose - Key 1
11		1	Gasket, Manifold Mounting
12		W PLUG T	O AIR HEATER
'-	336-1505	1	No. 1 Cylinder (5-1/4" long)
	336-1504	i	No. 2 Cylinder (12-1/4" long)
13	MANIFOLD.	INTAKE	(12 ii / 10 ii g
	154-1357	1	Key 1
	154-1853	•	Key 2

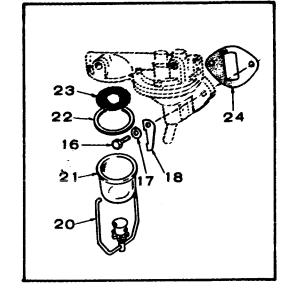
EXHAUST SYSTEM

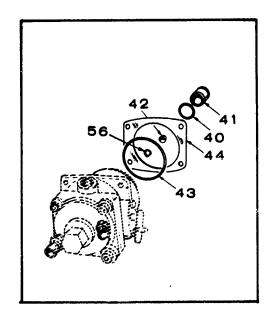


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	800-0054	2	Screw, Cap - Hex Head (3/8-16 x 2")
2	862-0003	2	Nut, Hex (3/8-16)
3	850-0050	2	Washer, Lock - Spring (3/8")
4	526-0127	2	Washer, Flat (13/32" ID x 25/32" OD x 1/8" Thk)
5	155-0170	1	Flange, Exhaust
6	154-0133	1	Gasket, Exhaust Flange
7	110-0445	4	Nut, Hex (Special)
8	526-0045	4	Washer, Flat (21/64" ID x 5/8" OD x 1/8" Thk)
9	154-1665	2	Tab, Lock
10	154-1057	2	Gasket, Manifold Mounting
11	154-0695	1	Manifold, Exhaust

INJECTION SYSTEM





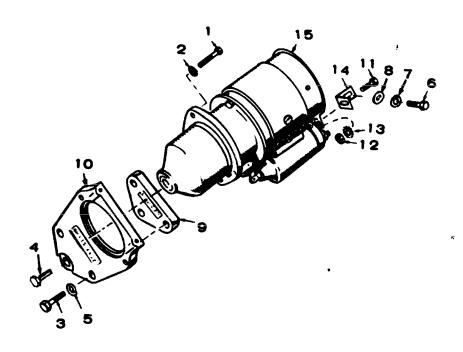


INJECTION SYSTEM

REF. NO.	PART NO.	QTY. USED	* * * * * * * * * * * * * * * * * * * *	REF. NO.	PART NO.	QTY.	PART DESCRIPTION
	149-1046	1	Repair Kit, Fuel Pump	35	110-0445	4	Nut, Hex (Special)
		•	(Includes Diaphragm and	36	850-0045	7	Washer, Lock - Spring (5/16")
			Gaskets)	37	526-0115	4	Washer, Flat - (11/32" ID x
1	502-0080	2	Plug - Fuel Filter Drain	0,	020-0110	•	11/16" OD x 1/16" Thk)
2	801-0074	1	Screw, Cap - Hex Head	38	520-0129	4	Stud (5/16-18 x 5/16-24 x
			(7/16-20 x 1-3/4")	55	020-0125	~	1-17/32")
3	526-0068	1	Washer, Flat - Copper	39	147-0219	1	Pump Kit, Injection
			(29/64" ID x 3/4" OD x	55	1.41 - 02 10	•	(Includes Governor Ball
			1/16" Thk)				Joint, Nut and Parts
4	122-0325	1	Filter, Fuel - Primary				Marked £) - Key 1
5	801-0053	1	Screw, Cap - Hex Head	40	147-0196	1 :	#£Gasket, O-Ring - Pump Tappet
			(3/8-24 x 1-3/4")	41	147-0182		#£Tappet, Pump
6	526-0066	1	Washer, Flat - Copper	42			- INJECTION PUMP
			(25/64" ID x 9/16" OD x		147-0147	1	£.119 - Marked 1 or A
			1/16" Thk)		147-0148	1 4	#£.116 - Marked 2 or B
7	122-0326	1	Filter, Fuel - Secondary		147-0149	1	.113 - Marked 3 or C
8	149-1190	1	Line, Fuel - Pump to Filter		147-0150	1	#.110 - Marked 4 or D
8	502-0065	1	Elbow, Pipe - 45°,		147-0151	1	.107 - Marked 5 or E
			Brass (1/8")		147-0161	1	#.104 - Marked 11 or No Mark
10	502-0003	1	Connector, Pipe - Brass		147-0152	1	.101 - Marked 6 or F
			(1/8")		147-0153	1	#.098 - Marked 7 or H - Key 2
11	501-0129	1	Line, Fuel - Flexible, Filter		147-0154	1	.095 - Marked 8 or J
			to Injection Pump		147-0155	1	#.092 - Marked 9 or K - Key 2
12	502-0039	1	Elbow, Pipe - 90°, Brass		147-0156	1	.089 - Marked 10 or L
			(1/4")		147-0190	1 4	#£.122 - Marked 12 or M
13	502-0099	1	Elbow, Pipe - 90°,		147-0189	1	£.125 - Marked 13 or N
		_	Reducing, Brass (1/4" x 1/8")		147-0188	1	.128 - Marked 14 or P
14	821-0016	3	Screw, Self-locking - Hex		147-0187	1	.131 - Marked 15 or R
			Head (5/16-18 x 3/4")		147-0186	1	.134 - Marked 16 or S
15	149-1185	1	Adapter, Mounting - Fuel	43	509-0094	1 1	#£Gasket, O-Ring - Injection
			Filters				Pump Mounting
16	800-0028	2	Screw, Cap - Hex Head	44	147-0145	1	Shim Kit, Injection
4.7	050 0045	•	(5/16-18 x 1")				Pump Mounting
17	850-0045	2	Washer, Lock - Spring (5/16")	45	502-0065	2	Elbow, Pipe - 45°, Brass
18 19	149-1307 149-1704	2 1	†Stiffener, Fuel Pump Flange				(1/8")
19	149-1704	J	Pump Kit, Fuel (Includes Parts Marked †)	46	502-0002	1	Elbow, Pipe - 90°, Brass
20	149-1169	1	†Bail, Fuel Pump Bowl		444.0474		(1/8")
21	149-1168	i	†Bowl, Fuel Pump	47	114-0171	4	Screw, Cap - Hex Head
22	149-0517	i	†Gasket - Fuel Pump Bowl	40	E06 0100	4	(Special)
23	149-0463	1	tScreen - Fuel Pump	48	526-0122	4	Washer, Flat (11/32" ID x
24	149-0792	i	†Gasket - Fuel Pump Mounting	49	147-0141	2	23/32" OD x 0.1345" Thk)
25	149-1101	i	Line, Fuel - Pump to #1	43	147-0141	4	Flange - Injection Nozzle Hold-down
2.0	140 1101	•	Cylinder Nozzle	50	110-0419	2	Gasket, Shield to Head
26	149-1102	1	Line, Fuel - Pump to #2	30	110-0419	2	(Copper)
	140 1102	•	Cylinder Nozzle - Key 1	51	147-0044	4	Shield, Nozzle Heat
27	149-1118	1	Line, Fuel - Pump to #2	31	147-0044		(Steel)
		•	Cylinder Nozzle - Key 2	52	147-0043	2	Gasket, Nozzie Heat Shield
28	502-0017	1	Connector, Pipe - Inverted	Ű.	147-0045	_	(Asbestos)
		•	Female	53	147-0136	2	Nozzle and Holder Assembly
29	149-1056	1	Line, Fuel - #1 Cylinder	33	147-0150	2	(Includes Parts Marked *)
		•	Nozzie to Tee	54	147-0134	2	*Nozzle - Includes
30	149-1057	1	Line, Fuel - #2 Cylinder	U -1	171 V 197	~	Nozzie Gasket
-		•	Nozzie to Tee	55	147-0243	2	*Gasket, Nozzie
31	505-0061	1	Nipple, Pipe (1/8" x 2")	56	147-0259		£Ring, Retaining -Timing
32	149-1058	1	Line, Fuel - Tee to	-	, 5255	• •	Button
		-	Injection Pump	57	147-0226	1	Pump Kit, Injection
33	502-0102	1	Tee - Fuel Return Lines	0,	7220	•	(Includes Governor Ball Joint,
34	147-0183		#£Valve, Check - Injection Pump				Nut and Parts Marked #)
			•				- Key 2
							• • •

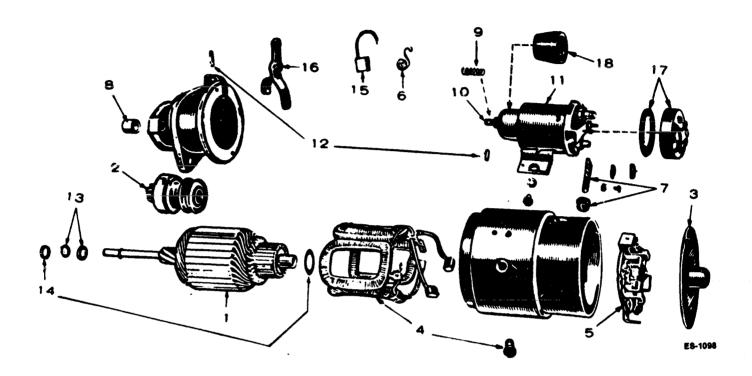
^{† -} Parts Included in 149-1704 Fuel Pump Kit.
£ - Parts Included in 147-0219 Injection Pump Kit.
* - Parts Included in 147-0136 Nozzle and Holder Assembly.
- Parts Included in 147-0226 Injection Pump Kit.

STARTER



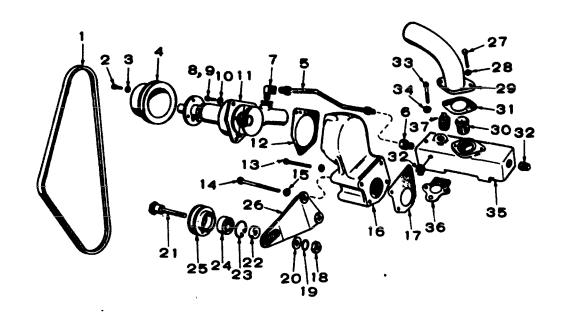
REF. NO.	PART NO.	QTY. U SE D	PART DESCRIPTION
1	800-0051	2	Screw, Cap - Hex Head (3/8-16 x 1-1/4")
2	850-0050	2	Washer, Lock - Spring (3/8")
3	800-0054	2	Screw, Cap - Hex Head (3/8-16 x 2")
4	800-0053	1	Screw, Cap - Hex Head (3/8-16 x 1-3/4")
5	850-0050	3	Washer, Lock - Spring (3/8")
6	800-0047	1	Screw, Cap - <u>Hex Head</u> (3/8-16 x 5/8")
7	850-0050	1	Washer, Lock - Spring (3/8")
8	526-0026	1	Washer, Flat (13/32" ID x 3/4" OD x 1/16" Thk)
9	191-0311	1	Spacer, Starter
10	191-0512	1	Flange, Starter
11	800-0047	1	Screw, Cap - Hex Head (3/8-16 x 5/8")
12	864-0003	1	Nut, Hex (3/8-16)
13	856-0010	1	Washer, Lock - EIT (3/8")
14	191-0365	1	Bracket, Starter
15	191-0324	1	Starter (See Separate Group for Components)

STARTER PARTS



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	191-0324	1	Starter
1	191-0712	1	Armature
2	191-0432	1	Clutch
3	191-1023	1	Head Assembly, Commutator End
4	191-1024	1	Coil Package, Field
5	191-1025	1	Plate Assembly, Brush
6	191-1020	1	Spring Set, Brush (Set of 4)
7	191-1263	1	Connector Package
8	191-0497	1	Bearing (Bronze), Drive End
9	191-1027	1	Spring, Plunger
	191-1028	1	Core Assembly, Moving
	191-0433	1	Switch, Solenoid
12	191-1029	1	Yoke Parts Package
13	191-1030	1	Stop and Lock Ring Package, Pinion
14	191-1031	1	Thrust Washer Package, Armature (Use as Required)
15	191-0434	1	Brush Set, Service
16	191-1032	1	Yoke
	191-0468	1	Cover, Solenoid
18	191-1134	1	Boot, Rubber - Part of Moving Core Assembly

COOLING SYSTEM



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.		QTY. USED	PART DESCRIPTION
1	BELT, DRIVE			18	110-0707	1	Nut, Hex (1/2-20)
	511-0066	1	Engines Without Alternator	19	850-0060	1	Washer, Lock - Spring (1/2")
	511-0101	1	Engines With Alternator	20	526-0035	1	Washer, Flat (17/32" ID x
2	800-0029	4	Screw, Cap - Hex Head				7/8" OD x 1/8" Thk)
			(5/16-18 x 1-1/8")	21	130-0556	1	Shaft, Idler Pulley
3	850-0045	4	Washer, Lock - Spring (5/16")	22	130-0560	1	Spacer, Idler Pulley
4	512-0039	1	Pulley	23	518-0210	1	Ring, Retaining
5	130-0592	1	Line, Water Bypass	24	510-0025	1	Bearing, Ball
6	502-0036	1	Connector, Pipe - Inverted Male	25	130-0557	1	Pulley, Idler
7	502-0043	1	Elbow, Pipe - 90°	26	130-0680	1	Bracket, Idler Pulley
8	800-0031	1	Inverted Male Screw, Cap - Hex Head	27	800-0030	2	Screw, Cap - Hex Head (5/16-18 x 1-1/4")
0	000-0001	•	(5/16-18 x 1-1/2")	28	526-0065	2	Washer, Flat - Copper
9	800-0027	3	Screw, Cap - Hex Head (5/16-18 x 7/8")	20	320-0003	•	(21/64" ID x 9/16" OD x 1/16" Thk)
10	526-0065	4	Washer, Flat - Copper	29	131-0138	1	Elbow, Flanged - Water Outlet
			(21/64" ID x 9/16" OD x	30	309-0054	i	Thermostat
			1/16" Thk)	31	131-0140	<u>i</u>	Gasket, Outlet Elbow
11	132-0250	1	Pump Kit, Water	32		- SOUARE	HEAD (3/8")
			(Includes Water Pump Gasket)	51	505-0110	2	Engines Without High Water Temperature Switch
12	132-0072	1	Gasket - Water Pump		505-0110	1	Engines With High
13	800-0057	2	Screw, Cap - Hex Head				Water Temperature Switch
			(3/8-16 x 2-3/4")	33	800-0034	2	Screw, Cap - Hex Head
14	800-0064	2	Screw, Cap - Hex Head			_	(5/16-18 x 2-1/4")
			(3/8-16 x 4-1/2")	34	526-0065	2	Washer, Flat - Copper (21/64" ID
15	526-0066	4	Washer, Flat - Copper			_	x 9/16" OD x 1/16" Thk)
			(25/64" ID x 9/16" OD	35	131-0204	1	Manifold, Water
			x 1/16" Thk)	36	309-0145	1	Gasket, Water Manifold
16	131-0186	1	Housing, Water Pump	37	505-0057	1	Plug, Pipe - Square Head (1/8")
17	131-0139	1	Gasket - Water Pump Housing	-			

SERVICE KITS AND MISCELLANEOUS

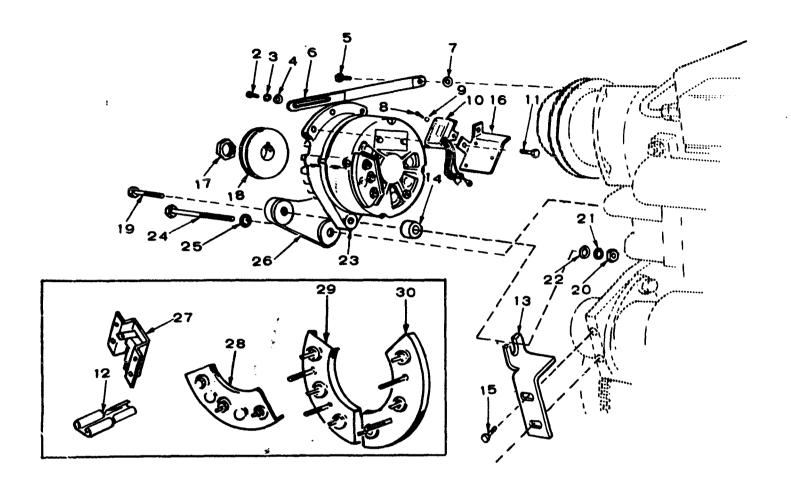
PART	QTY.	PART
NO.	USED	DESCRIPTION
98-1100	1	Decal Kit
168-0133	1	Gasket Kit, Engine
522-0285	1	Overhaul Kit, Engine
TOUCH-UP	PAINT (13	oz. Pressurized Can)
525-0137	•	Metallic Green
525-0305	-	Non-Metallic Green
525-0454	-	Greige - Enamel

NOTE: For other kits refer to the related group

OPTIONAL PARTS SECTION

This section contains illustrated parts listings of factory installed options. Options may not be applicable to all models; for field conversions additional parts are usually required.

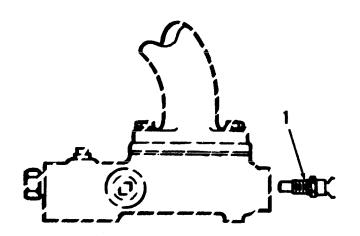
ALTERNATOR - OPTIONAL



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
2	800-0027	1	Screw, Cap - Hex Head (5/16-18 x 7/8")	16	191-0638	1	Bracket, Mounting - Voltage Regulator
3	850-0045	1	Washer, Lock - Spring (5/16")	17		1	Nut, Hex (Part of Alternator)
4	526-0115	1	Washer, Flat - (11/32" ID x	18	191-0623	1	Pulley, Alternator
•	020 0110	-	11/16" OD x 1/16" Thk)	19	800-0102	1	Screw, Cap - Hex Head
5	800-1030	1	Screw, Cap - Hex Head,				(1/2-13 x 4")
•	000 .000		Cadmium Plated, Grade 5	20	862-0016	1	Nut, Hex (1/2-13)
			(5/16-18 x 1-1/4")	21	850-0060	1	Washer, Lock - Spring (1/2")
6	191-1166	1	Bracket, Adjusting - Alternator	22	526-0219	1	Washer, Flat (17/32" ID x
7	526-0065	1	Washer, Flat - Copper (21/64" ID				1" OD x 1/8" Thk)
•	020 0000	-	x 9/16" OD x 1/16" ገክk)	23	191-0543	1	Alternator - 12 Volt, 35 Amps
8	813-0098	3	Screw, Machine - Round Head (#10-32 x 3/8")				(Includes Replacement Parts Marked †)
9	850-0030	3	Washer, Lock - Spring (#10)	24	800-0065	2	Screw, Cap - Hex Head
10	191-0642	1	Regulator, Voltage				(3/8-16 x 4-3/4")
11	821-0014	2	Screw, Locking Head (5/16-18 x 1/2")	25	526-0066	2	Washer, Flat - Copper (25/64" ID x 9/16" OD
12	332-0529	1	Terminal, Brass - Ignition				x 1/16" Thk)
	002 0020	-	Lead on Voltage Regulator	20	191-1173	1	Bracket, Mounting - Alternator
13	191-1277	1	Bracket, Alternator Support	27	191-0659	1	†Brush Holder Assembly
14	191-1278	1	Spacer, Alternator Support	28	191-0663	1	†Diode Assembly - Isolation
	101 1210	•	Bracket	29	191-0661	1	†Diode Assembly - Positive
15	821-0016	2	Screw, Locking Head (5/16-18 x 3/4")	30	191-0662	1	†Diode Assembly - Negative

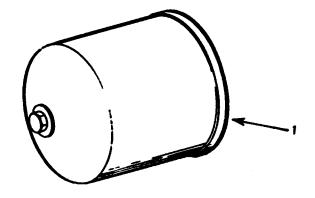
^{† -} Parts Included in 191-0543 Alternator

HIGH WATER TEMPERATURE SWITCH - OPTIONAL



REF. PART QTY. PART DESCRIPTION
1 309-0302 1 Switch, High Water Temperature

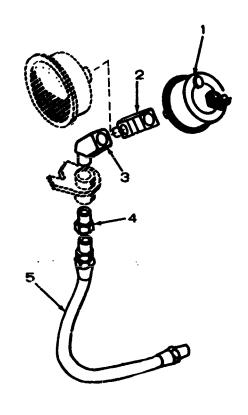
OIL FILTER (HEAVY DUTY) - OPTIONAL



 REF.
 PART NO.
 QTY.
 PART DESCRIPTION

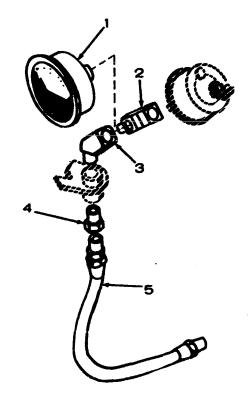
 1
 122-0193
 1
 Filter, Oil - Heavy Duty (5-3/4")

LOW OIL PRESSURE SWITCH - OPTIONAL



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	SWITCH,	LOW OIL PR	RESSURE
	309-0169	1	Key 1
	309-0177	1	Key 2
2	502-0058	1	Tee, Street Pipe
3	502-0053	1	Elbow, Street Pipe
4	502-0003	1	Connector, Inverted Male
5	501-0003	1	Line, Oil - Oil Filter Adapter to Connector

OIL PRESSURE GAUGE - OPTIONAL



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	193-0006	1	Gauge, Oil Pressure
2	502-0058	. 1	Tee, Street Pipe
3	502-0053	1	Elbow, Street Pipe
4	502-0003	1	Connector, Inverted Male
5	501-0003	1	Line, Oil - Oil Filter Adapter to Connector

	F \ /r	R STANDARD PARTS REFER	() CATALOG	974_0250	KEY NO
•		AL GROUPS IN CATALOG ARE LI			
PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Standard Mo	odel			ľ	
123-1283	1	Filter, Breather Tube			
104-0450		Crankshaft			
102-0448	1	Base, Oil			
120-0551	1	Cup, Oil Pump Intake			
		÷			
* .		•			
				•	
		·			

SPECIA	L PART	TS LIST FOR MODEL _	RDJEA-MS	SPEC	1A
	FOF	R STANDARD PARTS F	REFER TO CATALOG	974-0250	_ KEY NO2
	OPTION	AL GROUPS IN CATALOG	ARE LISTED BY GROUP N	IO. BELOW WHE	N USED.
PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Standard M	lodel				
104-0654	1	Crankshaft			
102-0448	1	Base, Oil			
120-0551	1	Cup, Oil Pump Intake			

9	PF	- C	ΙΔΙ	PΔP	TS I	IST	FOR	MODE	:1
J	Г		$\mathbf{I} \sim \mathbf{I}$	_	11001	_101	run.	MUUC	-

Fuel Pump

PARTS LIST FOR MODEL <u>RDJE-MS</u> SPEC <u>2915A</u>
FOR STANDARD PARTS REFER TO CATALOG <u>974-0250</u> KEY NO. <u>1</u>

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pr	essure	Cut Off	•	'	
120-0551	1	Cup, Oil Pump Intake			
104-0451	1	Crankshaft			
510-0046	10	Ball, Fly - Governor			
103-0228	1	Backplate, Gearcase			
104-0547	1	Flywheel - Includes Ring Gear			
104-0957	1	Hub, Flywheel			
104-0548	1	Flywheel Assembly - Includes			
104-0543	4	Ring Gear And Hub Spacer And Washer Assembly - Hub Mounting			
801-0054	4	Screw, Hub Mounting			
526-0273	4	Washer, Hub Mounting (1-1/8"			
115-0150	4	O.D.) Nut, Hub Mounting			
502-0103	1	Connector, Inverted Male -			
302-0103	1	Thermostat Cover			
309-0160	1	Cover, Thermostat			
309-0100	1	Gasket, Thermostat Cover			
309-0143	1	Thermostat	Ť		
	1	Switch, High Water Temperature			
309-0156	1	Cut Off			
501-0003	1	Line, Flexible - Oil Filter Adapter			
149-1279	1	Cover, Fuel Pump Opening			
309-0169	1	Switch, Low Oil Pressure			
193-0006	1	Gauge, Oil Pressure			
502-0058	1	Tee - Oil Pressure Switch And Gauge Mounting			
502-0053	1	Elbow - Oil Pressure Switch And Gauge Mounting			
502-0003	1	Connector, Inverted Male - Oil Fill Tube Assembly			
150-0823	1	Cover, Governor Spring			
141-0281	1	Gasket, Intake Manifold Mounting			
306-0193	1	Cover, Solenoid Plunger			
518-0218	2	Ring, Retaining - Solenoid			
310-0210	2	Plunger Cover			
140-0645	1	Adapter, Air Cleaner Hose			
140-0584	1	Gasket, Air Cleaner Adapter To Air Cleaner Hose Adapter			
154-0712	1	Heater, Air Cleaner Adapter			
520-0011	2	Stud, Air Cleaner Adapter MTG.			
123-0865	1	Filter, Breather Tube			
102-0448	1	Base, Oil			
Parts Not		ned By Onan			

SPECIAL PARTS LIST FOR MODEL	RDJEA-MS	_ SPEC	3224A	
FOR STANDARD PARTS				2
OPTIONAL GROUPS IN CATALOG	ARE LISTED BY GROUP NO.	BELOW WHEI	N USED.	

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pre	ssure	Cut Off	,	'	
104-0654	1	Crankshaft			
102-0448	1	Base, Oil			
306-0193	1	Cover, Solenoid Plunger		`	
518-0218	2	Ring, Retaining - Solenoid Plunger Cover			
193-0006	1	Gauge, Oil Pressure			
502-0058	1	Tee - Oil Pressure Switch And Gauge Mounting			
502-0053	1	Elbow - Oil Pressure Switch And Gauge Mounting			
502-0003	1	Connector, Inverted Male - Gil Fill Tube Assembly			
501-0003	1	Line, Flexible - Oil Filter Adapter			
309-0156	1	Switch, High Water Temperature Cut Off			
120-0551	1	Cup, Oil Pump Intake			

SPECIA	L PAR	TS LIST FOR MODEL	RDJEA-MS	SPEC _	3515A	
	FOF	R STANDARD PARTS REFER T	O CATALOG_	974-0250	KEY NO	2
C	OPTION	AL GROUPS IN CATALOG ARE LIST	ED BY GROUP N	O. BELOW WH	EN USED.	
PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION	
Manufactu	red For	: Advance Machine				
104-1042	1	Crankshaft				
122-0325	1	Filter, Fuel - Primary				
149-1020	1	Pump, Fuel				
120-0551	1	Cup, Oil Pump Intake				
306-0561	1	Bracket, Mounting - Stop				
		Solenoid				
102-0509	1	Base, Oil				
505-0110	1	Plug, Pipe - Oil Drain (3/8" NPT)				
150-1591	1	Bracket, Mounting - Governor				
150-1590	1	Bracket, High Speed Stop -				
	_	Governor				
150-1587	1	Spacer, Governor				
150-1624	1	Arm, Pivot - Governor				
104-1040	1	Pulley, Flywheel				
121-0025	1	Adapter - Hydraulic Pump	1			
		•	1			

SPECIAL PARTS LIST FOR MODEL	RDJE-MS	SPEC	3653A	
FOR STANDARD PARTS			KEY NO.	1
OPTIONAL GROUPS IN CATALO	G ARE LISTED BY GROUI	P NO. BELOW WHEN	N USED.	

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pre	essure	Cut Off	'	•	
Alternator					
191-1190	1	Flange, Starter			
123-1283	1	Filter, Breather Tube			
309-0177	1	Switch, Low Oil Pressure			
501-0003	1	Line, Flexible - Oil Filter Adapter			
309-0302	1	Thermostat, High Water Temperature Cut Off			
332-0529	1	Terminal, Brass - White Voltage Regulator Lead			
191-1277	1	Bracket, Alternator Support			
191-1278	1	Spacer, Alternator Support Bracket			
515-0003	1	Key, Crankshaft			
104-0450	1	Crankshaft			
102-0448	1	Base, Oil			
120-0551	1	Cup, Oil Pump Intake			

SPECIAL PARTS LIST FOR MODEL	RDJEA-MS	_ SPEC _	3827A	
FOR STANDARD PARTS	REFER TO CATALOG_	974-0250	_ KEY NO.	
OPTIONAL GROUPS IN CATALOG	ARE LISTED BY GROUP NO	D. BELOW WHI	EN USED.	

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
104-0654	1	Crankshaft	'	1	
102-0448	1	Ba e, Oil			
120-0551	1	Cup, Oil Pump Intake	i		
104-1040	1	Pulley, Flywheel			
515-0003	1	Key, Crankshaft			